

Table of Contents

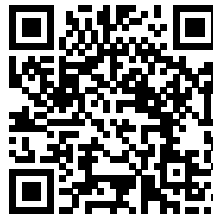
- Filament pulleys MMU1** 3
 - Step 1 - Removing idler screws 4
 - Step 2 - Cleaning slots on pulleys 4
 - Step 3 - Pulley position 5
 - Step 4 - Assembling back together 5

Filament pulleys MMU1

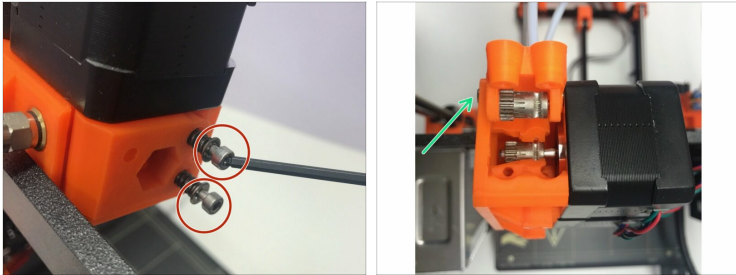


help.prusa3d.com/g109056

Scan the QR code to
display the latest
version of this
chapter.

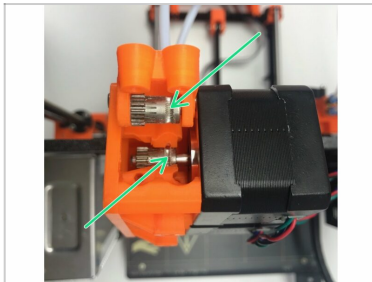


STEP 1 Removing idler screws



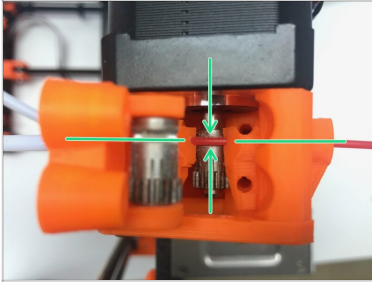
- Remove both idlers screws.
- Ensure that idler can move freely on screw, if not the case slightly loose screw holding idler in place.
- i** Be aware of M3nS nuts for idler screws as they can fall from slots.

STEP 2 Cleaning slots on pulleys



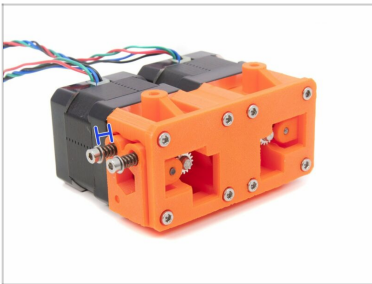
- Clean milled slot on both pulleys from filament residue.

STEP 3 Pulley position



- Make sure milled slot on motor mounted pulley is perfectly in center with filament.
- Make sure grub screw is tight and pulley is secured in place.

STEP 4 Assembling back together



- After you're done, assemble the idler back together.
- Tighten the screws, the gap between washer and idler (printed part) should be 4-5 mm.
- ⓘ This photo is just for illustration, you don't have to remove the extruder from the printer.
